Page 1 of 2 Page	es [X] Original	[] Substitute	[] Supplemental	Atty. Docket:
Com	bined Declaration	ı for Patent Ap	plication and	Power of Attorney
As a below-named in	nventor, I hereby declare t	hat:		
and sole inventor (if subject matter which	only one name is listed b is claimed and for which	elow) or an original, is a patent is sought on t	first and joint invento he invention entitled	and that I believe I am the original, first r (if plural names are listed below) of the CLOSURE USING THE SAME
the specification of v	vhich (check one)			
[] []	(PCT) application, PCT/	*; or U.S. under 35 U.S.C. JF2005/4434; filed 14	§371 by entry into t March 2005, e	ne U.S. national stage of an international ntry requested on*; §371/§102(e) date*
and was amended on		L DOTA LO	(if ap	plicable).
	(include dates of amendm	ents under PCT Art. 19	and 34 if PCI)	
amendment referred		edge the duty to disclo	se to the Patent and	cluding the claims, as amended by any Trademark Office (PTO) all information
	reeder's rights certificate(ny prior foreign application(s) for patent, on which designated at least one country
	Application No. 2004–075925	Country JAPAN	_	e(MM/DD/YYYY) arch 2004
application designate date before that of the	priority above, I hereby ing a country other than to earliest application from on-Priority Application No.	he United States) or	for an inventor's or p y is claimed (if left bl	patent (including an international (PCT) plant breeder's certificate, having a filing ank, then there are none): Date (MM/DD/YYYY)
I hereby claim the be	nefit under 35 U.S.C. §11 Applicat		ates provisional applic	
PCT international application is not di U.S.C. §112, I acknowledge	plication(s) designating the sclosed in such U.S. or Foundation or the best of the discharge the discharge available between	ne U.S., listed below a PCT international appose to the PTO all in	and, insofar as the su lication in the mann formation which is r	dication(s) or under §365(c) of any prior bject matter of each of the claims of this er provided by the first paragraph of 35 naterial to patentability as defined in 37 the national or PCT international filing
Applio	ation No.	Filing Date (MM/DD/Y	YYY) Stat	us (patented, pending, abandoned)

As a named inventor, I hereby appoint the following registered practitioners to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

All of the practitioners associated with Customer Number 001444

Direct all correspondence to the address associated with Customer Number 001444, which is presently:

BROWDY AND NEIMARK, P.L.L.C. 624 Ninth Street, N.W. Washington, D.C. 20001-5303 (202) 628-5197

Page	2 of 2 Pa	ges									Atty.	Dock	et:
Title	SEALING	GASKET	FOR	CLOSURE	AND	PROCESS	FOR	PRODUCTION	OF	CLOSURE	USING	THE	SAME
U.S.	Application	filed				, Se r ial			_				
PCT	Application	filed	14	March	2005	, Serial	No.	PCT/JP2005/	<u>′4</u> 43	4			

The undersigned hereby authorizes the U.S. Attorneys or Agents appointed herein to accept and follow instructions from Okazaki Patent Office as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. Attorneys or Agents and the undersigned. In the event of a change of the persons from whom instructions may be taken, the U.S. Attorneys or Agents appointed herein will be so notified by the undersigned.

I hereby further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. §1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF FIRST INVENTOR	INVENTOR'S SIGNATURE .		DATE					
Toshinori MORIGA	Toshiron Mon	za	24 April 200					
RESIDENCE		CITIZENSHIP						
Chiyoda-ku, Tokyo, Japan		Japanese						
post office address c/o TOYO SEIKAN KAISHA, LTD. of 3-1, Uchisaiwai-cho 1-chome, Chiyoda-ku, Tokyo, Japan								
FULL NAME OF SECOND JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE					
Naoki AOYAMA	naoki avyas	na	19 April 200A					
RESIDENCE .	U	CITIZENSHIP						
Hiratsuka-shi, Kanagawa-ken,	Japan	Japanese						
POST OFFICE ADDRESS c/o Technical Development Center of JAPAN CROWN CORK CO., LTD. of 2-12, Nagatoro, Hiratsuka-shi, Kanagawa-ken, Japan								
FULL NAME OF THIRD JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE					
Hiroei YOKOTA	Hiroci YOKOTA		17 April 2006					
RESIDENCE		CITIZENSHIP						
Yokohama-shi, Kanagawa-ken, J	Japanese							
POST OFFICE ADDRESS c/o Central Research Laboratory of NIPPON POLYURETHANE INDUSTRY CO., LTD. of 440, Akiba-cho, Totsuka-ku, Yokohama-shi, Kanagawa-ken, Japan								
FULL NAME OF FOURTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE					
RESIDENCE		CITIZENSHIP						
POST OFFICE ADDRESS								
FULL NAME OF FIFTH JOINT INVENTOR	INVENTOR'S SIGNATURE		DATE					
RESIDENCE	CITIZENSHIP							
POST OFFICE ADDRESS		L						
POST OFFICE ADDRESS FULL NAME OF SIXTH JOINT INVENTOR	inventor's signature		DATE					
	inventor's Signature	CITIZENSHIP	DATE					
FULL NAME OF SIXTH JOINT INVENTOR	INVENTOR'S SIGNATURE	CITIZENSHIP	DATE					

ALL INVENTORS MUST REVIEW APPLICATION AND DECLARATION BEFORE SIGNING. ALL ALTERATIONS MUST BE INITIALED AND DATED BY ALL INVENTORS PRIOR TO EXECUTION. NO ALTERATIONS CAN BE MADE AFTER THE DECLARATION IS SIGNED. ALL PAGES OF DECLARATION MUST BE SEEN BY ALL INVENTORS.